



Dart Aerospace Ltd.  
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Canada

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SAV  
19/01/06 D3849-047  
Job Sheet 202984



Part No: D3849-047

Job Qty: 8 pcs

Part Name: Fwd Heavy-Duty Wearplate, Float Skid Compatible



Part Weight: 0 lbs

Status: New

Job Created: 11/7/19

Job Tracking No:

Due Date: 11/15/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: URF 19-902 DWG D3849 REV.G IPP RevA: New issue DD verified by:EC IPP Rev:B 12.09.11 AS PER DWG  
REV.D DD VERF:JLM IPP Rev:C 14.11.26 AS PER DWG REV.E DD VERF:JLM IPP REV:D 16.06.17 DWG  
REV.F DD VERF:JLM

Ship Via:

DAS  
21  
9-03

POSITIVE  
EFFECTIVE 19/11/13 AUTH NP  
RELEASED 9-89 DATE 20.01.06  
Priority: Medium

### Bill of Materials

### Job Routing

| Op No | Operation                 | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier      |           | Sign-off |
|-------|---------------------------|-------|------------|----------|-----------|---------|--------------------------|-----------|----------|
|       |                           |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier    | Lead Time |          |
| 110   | Large Fab - Welded Assy-1 | 8 pcs | 11/15/19   | 11/15/19 | 0.00      | 12.12   | Large Fab - 1            |           | mf       |
|       |                           |       |            |          |           |         | Large Fab - 10           |           |          |
|       |                           |       |            |          |           |         | Large Fab - 2            |           |          |
|       |                           |       |            |          |           |         | Large Fab - 3            |           |          |
|       |                           |       |            |          |           |         | Large Fab - 4            |           |          |
|       |                           |       |            |          |           |         | Large Fab - 5            |           |          |
|       |                           |       |            |          |           |         | Large Fab - 6            |           |          |
|       |                           |       |            |          |           |         | Large Fab - 7            |           |          |
|       |                           |       |            |          |           |         | Large Fab - 8            |           |          |
|       |                           |       |            |          |           |         | Large Fab - 9            |           |          |
|       |                           |       |            |          |           |         | Large Fab - 11 (Various) |           |          |
|       |                           |       |            |          |           |         | Large Fab - 12           |           |          |
| 120   | QC 9                      | 8 pcs | 11/15/19   | 11/15/19 | 0.00      | 0.00    | QC 9 - 10                |           | B        |
|       |                           |       |            |          |           |         | QC 9 - 18                |           |          |
|       |                           |       |            |          |           |         | QC 9 - 24                |           |          |
|       |                           |       |            |          |           |         | QC 9 - 43                |           |          |
|       |                           |       |            |          |           |         | QC 9 - 50                |           |          |
|       |                           |       |            |          |           |         | QC 9 - 9                 |           |          |
|       |                           |       |            |          |           |         | QC 9 - 10                |           |          |
| 130   | QC 5                      | 8 pcs | 11/15/19   | 11/15/19 | 0.00      | 0.00    | QC 5 - 12                |           |          |
|       |                           |       |            |          |           |         | QC 5 - 17                |           |          |
|       |                           |       |            |          |           |         | QC 5 - 18                |           |          |
|       |                           |       |            |          |           |         | QC 5 - 19                |           |          |
|       |                           |       |            |          |           |         | QC 5 - 22                |           |          |
|       |                           |       |            |          |           |         | QC 5 - 24                |           |          |
|       |                           |       |            |          |           |         | QC 5 - 3                 |           |          |
|       |                           |       |            |          |           |         | QC 5 - 43                |           |          |
|       |                           |       |            |          |           |         | QC 5 - 49                |           |          |
|       |                           |       |            |          |           |         | QC 5 - 51                |           |          |
|       |                           |       |            |          |           |         | QC 5 - 58                |           |          |



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Container No: S245669



Part No: D3849-047

Job No: 202984

Serial No/Batch: S245669

Revision: REV.G

Inspector:

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|                                 |       |          |      |      |                        |                    |
|---------------------------------|-------|----------|------|------|------------------------|--------------------|
|                                 |       |          |      |      | QC 5 - 68              |                    |
|                                 |       |          |      |      | QC 5 - 9               |                    |
|                                 |       |          |      |      | QC 5 - 50              | 12                 |
|                                 |       |          |      |      | QC 5 - 30              |                    |
|                                 |       |          |      |      | QC 5 - 40              |                    |
|                                 |       |          |      |      | QC 5 - 61              |                    |
|                                 |       |          |      |      | QC 5 - 81              |                    |
|                                 |       |          |      |      |                        |                    |
| 140 Small Fab - 2 - B4B         | 8 pcs | 11/15/19 | 0.00 | 1.97 | Small Fab - 1 - B4B    |                    |
|                                 |       |          |      |      | Small Fab - 2 - B4B    |                    |
|                                 |       |          |      |      | Small Fab - 3 - B4B    |                    |
|                                 |       |          |      |      | Small Fab - 4 - B4B    |                    |
|                                 |       |          |      |      | Small Fab - 5 - B4B    | DAS 41 JAN 08 2020 |
|                                 |       |          |      |      | Small Fab - 6 - B4B    | 3-89               |
|                                 |       |          |      |      | Small Fab - 7 - B4B    |                    |
|                                 |       |          |      |      | Small Fab - 8 - B4B    |                    |
|                                 |       |          |      |      | Small Fab - 9 - B4B    |                    |
| 150 QC 5                        | 8 pcs | 11/15/19 | 0.00 | 0.00 | QC 5 - 10              |                    |
|                                 |       |          |      |      | QC 5 - 12              |                    |
|                                 |       |          |      |      | QC 5 - 17              |                    |
|                                 |       |          |      |      | QC 5 - 18              |                    |
|                                 |       |          |      |      | QC 5 - 19              |                    |
|                                 |       |          |      |      | QC 5 - 22              |                    |
|                                 |       |          |      |      | QC 5 - 24              |                    |
|                                 |       |          |      |      | QC 5 - 3               |                    |
|                                 |       |          |      |      | QC 5 - 43              |                    |
|                                 |       |          |      |      | QC 5 - 49              |                    |
|                                 |       |          |      |      | QC 5 - 51              |                    |
|                                 |       |          |      |      | QC 5 - 58              |                    |
|                                 |       |          |      |      | QC 5 - 68              |                    |
|                                 |       |          |      |      | QC 5 - 9               |                    |
|                                 |       |          |      |      | QC 5 - 50              |                    |
|                                 |       |          |      |      | QC 5 - 30              | DAS 40 JAN 09 2020 |
|                                 |       |          |      |      | QC 5 - 40              | 9-89               |
|                                 |       |          |      |      | QC 5 - 61              |                    |
|                                 |       |          |      |      | QC 5 - 81              |                    |
|                                 |       |          |      |      |                        |                    |
| 160 Packaging 3-1 - Stock - B4B | 8 pcs | 11/15/19 | 0.00 | 0.00 | Packaging 3 - 1 - B4B  |                    |
|                                 |       |          |      |      | Packaging 3 - 2 - B4B  |                    |
|                                 |       |          |      |      | Packaging 3 - 3 - B4B  |                    |
|                                 |       |          |      |      | Packaging 3 - 4 - B4B  |                    |
|                                 |       |          |      |      | Packaging 3 - 5 - B4B  | DAS 28 9-89        |
|                                 |       |          |      |      | Packaging 3 - 6 - B4B  |                    |
|                                 |       |          |      |      | Packaging 3 - 7 - B4B  |                    |
|                                 |       |          |      |      | Packaging 3 - 8 - B4B  |                    |
|                                 |       |          |      |      | Packaging 3 - 9 - B4B  |                    |
|                                 |       |          |      |      | Packaging 3 - 10 - B4B |                    |
|                                 |       |          |      |      | Packaging 3 - 11 - B4B |                    |
|                                 |       |          |      |      | Packaging 3 - 12 - B4B |                    |
|                                 |       |          |      |      | Packaging 3 - 13 - B4B |                    |
|                                 |       |          |      |      | Packaging 3 - 14 - B4B |                    |
|                                 |       |          |      |      | Packaging 3 - 15 - B4B |                    |
|                                 |       |          |      |      | Packaging 3 - 16 - B4B |                    |
|                                 |       |          |      |      | Packaging 3 - 17 - B4B |                    |
|                                 |       |          |      |      | Packaging 3 - 18 - B4B |                    |
|                                 |       |          |      |      | Packaging 3 - 19 - B4B |                    |
|                                 |       |          |      |      | Packaging 3 - 20 - B4B |                    |
|                                 |       |          |      |      | Packaging 3 - 21 - B4B |                    |
|                                 |       |          |      |      | Packaging 3 - 22 - B4B |                    |
|                                 |       |          |      |      | Packaging 3 - 23 - B4B |                    |
|                                 |       |          |      |      | Packaging 3 - 24 - B4B |                    |

POSITIVE  
RECALL

DAS  
9  
9-89

|  |  |  |  |                        |               |
|--|--|--|--|------------------------|---------------|
|  |  |  |  | Packaging 3 - 25 - B4B |               |
|  |  |  |  | Packaging 3 - 26 - B4B |               |
|  |  |  |  | Packaging 3 - 27 - B4B |               |
|  |  |  |  | Packaging 3 - 28 - B4B |               |
|  |  |  |  | Packaging 3 - 29 - B4B |               |
|  |  |  |  | Packaging 3 - 30 - B4B |               |
|  |  |  |  | Packaging 3 - 31 - B4B |               |
|  |  |  |  | Packaging 3 - 32 - B4B |               |
|  |  |  |  | Packaging 3 - 33 - B4B |               |
|  |  |  |  | Packaging 3 - 34 - B4B |               |
|  |  |  |  | Packaging 3 - 35 - B4B |               |
|  |  |  |  | Packaging 3 - 36 - B4B |               |
|  |  |  |  | QC 21 - SA - 21        | B4B 21        |
|  |  |  |  | QC 21 - SA - 70        | 9 JAN 09 2020 |

|                |       |          |      |      |                 |  |
|----------------|-------|----------|------|------|-----------------|--|
| 170 QC 21 - SA | 8 pcs | 11/15/19 | 0.00 | 0.00 | QC 21 - SA - 53 |  |
|----------------|-------|----------|------|------|-----------------|--|

Part Op 110 - (Weld per dwg A/R S.S. rod Batch: 1136585) 1- Weld D3901-047 bar to wearplate as per dwg D3849  
Descriptions: TRANSFER DRILL 00.188 HOLES FROM D3849-7 WEARPLATE TO D3901-041 WEARBARS,  
120 - (QC9- Inspect visual per QSI004- Fusion Welds)  
130 - (QC5- Inspect part completeness to step on W/O)  
140 - (Small Fab) 1- Apply a layer of TEXTURE COATING as per dwg 5242921  
150 - (QC5- Inspect part completeness to step on W/O)  
160 - (Identify as per dwg & Stock Location: \_\_\_\_\_) LOCATION : FG002  
170 - (QC21- Final Inspection - Work Order Release)

| Job BOM     |                  |               |                               |                      |
|-------------|------------------|---------------|-------------------------------|----------------------|
| Part / Item | Component Name   | Quantity      | Operation                     | Container            |
| D3849-7     | Plate            | 8 pcs (1 ea)  | 110-Large Fab - Welded Assy-1 | (5244542<br>5236992) |
| D3901-047   | Wearbar Weldment | 16 pcs (2 ea) | 110-Large Fab - Welded Assy-1 |                      |

| Job Allocations               |                |          |           |           |
|-------------------------------|----------------|----------|-----------|-----------|
| Operation                     | Component Part | Required | Inventory | Allocated |
| 110-Large Fab - Welded Assy-1 | D3849-7        | 8        | 0         | 0         |
|                               | D3901-047      | 16       | 0         | 0         |

| Part Specifications                |  |  |  |  |
|------------------------------------|--|--|--|--|
| Specifications could not be found. |  |  |  |  |

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NCR No. \_\_\_\_\_

|                                                                                                                                                                                                                                                                                                                                                                                                                                                        |             |                                                                                                                        |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |  |  |                        |  |  |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|------------------------|--|--|--|
| Job: _____<br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                           |             | DISPOSITION<br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> |  | DEPARTMENT/PROCESS<br>Skid-tube <input type="checkbox"/> Cross tube <input type="checkbox"/> Eng. (Non-AW) <input type="checkbox"/><br>Machining <input type="checkbox"/> Small Fab <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/><br>Large Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/><br>Engineering <input type="checkbox"/><br>Water Jet <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Quality <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |  |  |                        |  |  |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                 | Sequence #: | QTY Affected :                                                                                                         |  | MRB (QS1042)                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |  |  |  |                        |  |  |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                       |             |                                                                                                                        |  | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  |  |  |                        |  |  |  |
| <b>Root Cause</b><br><div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Preservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> |             |                                                                                                                        |  | <b>FAULT CATEGORY</b><br><div>Pressure/Forced <input type="checkbox"/></div> <div>Bending <input type="checkbox"/></div> <div>Crushing <input type="checkbox"/></div> <div>Cracks <input type="checkbox"/></div> <div>Crimp/Kink/Ripple/Wave/Twist <input type="checkbox"/></div> <div>Marks/Chatter <input type="checkbox"/></div> <div>Mislabeled <input type="checkbox"/></div> <div>Other/Details: _____</div> <div>Contamination <input type="checkbox"/></div> <div>Misaligned/off center <input type="checkbox"/></div> <div>BOM/Route <input type="checkbox"/></div> <div>Broken/Damage/Defect <input type="checkbox"/></div> <div>Incomplete/Unclear Instructions <input type="checkbox"/></div> <div>Drill Holes <input type="checkbox"/></div> <div>Fit/Function <input type="checkbox"/></div> <div>Power Loss/Surge <input type="checkbox"/></div> <div>Folio/Program <input type="checkbox"/></div> <div>Grain Direction <input type="checkbox"/></div> <div>Weld <input type="checkbox"/></div> <div>Wrong Stock Pulled <input type="checkbox"/></div> <div>Out of Sequence <input type="checkbox"/></div> <div>Off-set/Set-up <input type="checkbox"/></div> <div>Positioned Wrong <input type="checkbox"/></div> <div>Outside Tolerance <input type="checkbox"/></div> <div>Drawing <input type="checkbox"/></div> <div>Finish <input type="checkbox"/></div> <div>Part Lost/Missing <input type="checkbox"/></div> <div>Misread <input type="checkbox"/></div> |  |  |  |                        |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                        |             |                                                                                                                        |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |  |  | Completed By           |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                        |             |                                                                                                                        |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |  |  | Lead hand / Supervisor |  |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                        |             |                                                                                                                        |  |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |  |  |  | QC / QA Coordinator    |  |  |  |